

Work Order ID 64721

December 14, 2010 11:46:43 AM



Page 1

Item ID: D044-662-041

Accept



Setup Start



Revision ID:

Item Name: Wearplate

Stop



Start Date: 12/14/10 Start Qty: 2.00



Cust Item ID:

Required Date: 12/15/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DC

DOCUMENT CONTROL

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD044-662-041

CHG 001

8/12/15

for BG 10-12-15 (2)

110

0.00



Packaging

Pick Kit

Memo

0.00

Packaging

10/12/14 SF (20)

120

0.00



QC

QC4- 100% Inspect kits for completeness

Memo

0.00

Quality Control

8/12/15

(+2)

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Start Date: 12/14/10 Start Qty: 2.00

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D044-662-041

Location: 33A

PPP Rev: _____

10/12/15 SP 22

140

0.00



QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

10/12/16 MF

MF

10-12-16

Picklist Print

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Work Order ID: 64721

Parent Item: D044-662-041

Parent Item Name: Wearplate



Start Date: 12/14/10

Required Date: 12/15/10

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A New Issue 07-01-30 JLM
IPP Rev:B As per Ecn 932 & 862 07-03-28 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2274

Manufactured

No

110

Each

33.0000

4

8



Radius Block



12/12/14 S

Location

Loc Qty

Loc Code

ST010

33

61361

1

63990

32

D2529

Manufactured

No

110

Each

935.0000

4

8



Washer



12/12/14 S

Location

Loc Qty

Loc Code

ST017

935

64127

935

D3565-1

Manufactured

No

110

Each

10.0000

4

8



Wearplate



12/12/14 S (2)

Location

Loc Qty

Loc Code

ST497A

10

57985

2

60558

8

2
6

Picklist Print

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Work Order ID: 64721

Parent Item: D044-662-041

Parent Item Name: Wearplate

Start Date: 12/14/10

Required Date: 12/15/10

Start Qty: 2.00

Required Qty: 2.00

AN4-12A

Purchased

No

110

Each

287.0000

4



Bolt



8
10/12/14 SP

Location

Loc Qty

Loc Code

ST357

287

112314

87

115371

40

115422

160

8
10/12/14 SP

AN4-16A

Purchased

No

110

Each

202.0000

4



Bolt



8
10/12/14 SP

Location

Loc Qty

Loc Code

ST358

100

116400

100

ST360

102

115374

2

115422

100

2
6
8
10/12/14 SP

MS21042L4

Purchased

No

110

Each

4,642.000

4



Nut



8
10/12/14 SP

Location

Loc Qty

Loc Code

ST300

4642

1123143

2

115589

40

115621

1100

116188

3500

8
10/12/14 SP

REFERENCE ONLY

5.0 PARTS LIST

Qty -011	Qty -013	Qty -041	Part Number	Description
X			D044-662-011	BEARPAW INSTALLATION
	X		D044-662-013	BEARPAW INSTALLATION
		X	D044-662-041	WEARPLATE KIT
4	4		D2182B045	Rubber Cushion
		4	D2274	Radius Block
8	8	4	D2529	Washer
2			D3075-1	Bearpaw
	2		D3529-1	Bearpaw
4	4		D3556-1	Clamp
		4	D3565-1	Wearplate
8	8		D3601-1	Radius Block
		4	AN4-12A	Bolt
4	4		AN4-14A	Bolt
4	4		AN4-15A	Bolt
		4	AN4-16A	Bolt
8	8		AN960JD416	Washer
8	8	4	MS21042L4	Nut (or MS21042-4)

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Revision: D

Date: 07.02.14